

Peter Bodsky

Field Marketing Manager
Thermo Fisher Scientific
Peter.Bodsky@ThermoFisher.com

Biography:

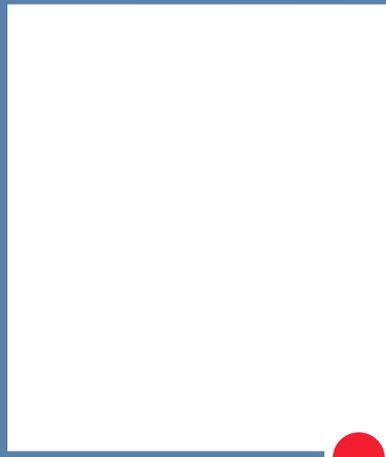
Peter is the Field Marketing Manager for Thermo Fisher Scientific - Dionex Products including the IC, LC, and ASE product lines. In his tenure with Dionex, he has held various management positions including Global Technical Support, North American Field Service Management, Senior IC Product Management, and Regional Field Sales. Peter earned his Bachelor's Degree in Chemistry from the University of Washington and immediately began work in the food industry (American Maize Products) where he developed methods for the larger scale production and purification of High Fructose Corn Syrup for use in beverages and food products. The tools used in these pilot scale projects included HPLC, IC, NIR, and GC. Dionex Ion Chromatography was used extensively in this work for qualification and quantification of the carbohydrate components of the sweetener product. Peter joined Dionex in 1986 and is based out of Sunnyvale, California.

Title:

Capillary IC – A New Platform for High Throughput or High Resolution Separations of Ionic Compounds

Executive Summary:

There has been increasing interest in the development of capillary ion chromatography (IC) systems and methods for determination of ionic species. The practice of ion chromatography in capillary format offers a number of advantages. Because the eluent consumption is very low, capillary IC systems can be operated continuously and thus are always on and always ready for analysis. Capillary IC systems offer improved compatibility with applications where amount of sample is limited. Capillary IC systems provide improved performance for determination of target analyses at trace levels. The use of capillary columns can improve separation efficiency and/or speed. The operation of capillary IC systems at low flow rates improves the system compatibility with a mass spectrometer. In addition, the use of capillary separation columns opens the door for the possibility of offering new selectivity for difficult applications using new columns packed with stationary phases which are more costly and difficult to prepare.

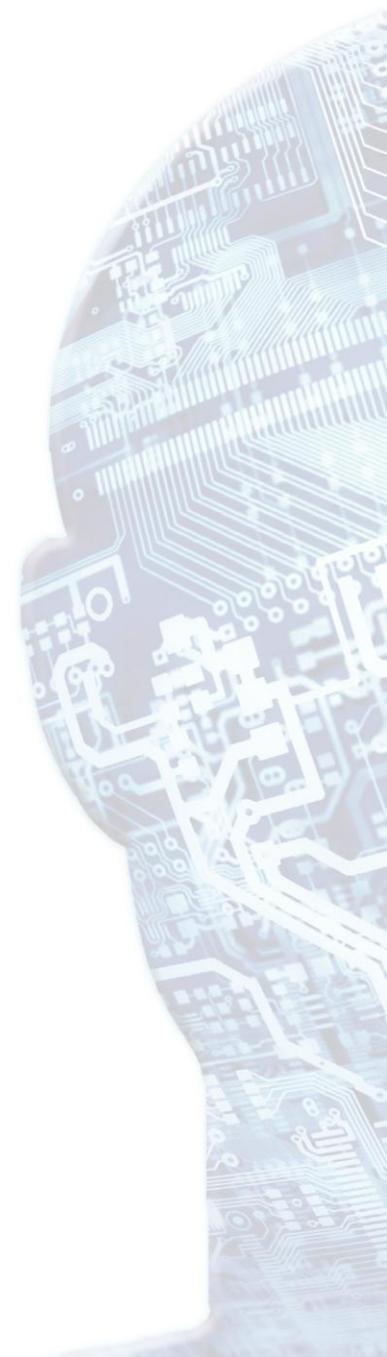


Capillary IC – A New Platform for High Throughput or High Resolution Separations of Ionic Compounds

IPC Midwest
August, 2012

Outline

- Introduction to Capillary IC
 - The dimension of scale
 - Top values
- Impact on trace analysis
- Higher back pressure tolerance of Capillary IC
 - Impact on sample throughput
 - Impact on chromatographic resolution
- Conclusions



The Most Important Values of Capillary IC

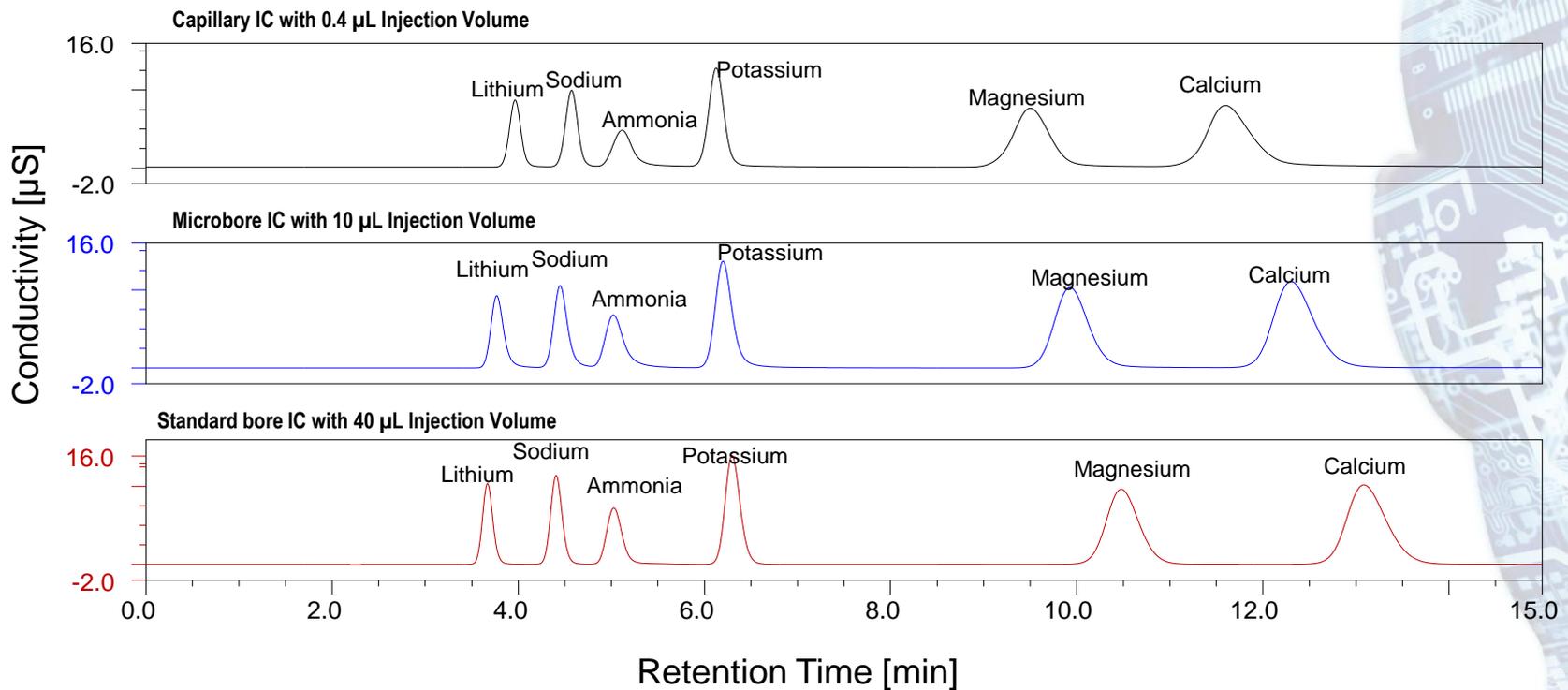
- **“IC on Demand”**
 - Permanent availability of the system
 - Higher laboratory productivity, reduced equilibration/start-up time
 - Less/fewer calibration runs
 - Isocratic and gradient elution with RFIC
- **Higher mass sensitivity**
 - High sensitivity with less sample volume
 - 100-fold increase in absolute sensitivity in comparison to 4 mm systems
 - IC × IC (2D-IC) – detection limits in the ppt range with only 1 mL of sample
- **Lower cost of ownership**
 - Lower eluent consumption, less waste
 - 18 months lifetime of the EG cartridges
 - Operates on just 5.25 L of DI water per year

Capillary IC – The Dimension of Scale

| | Analytical | Capillary |
|---|--------------|----------------|
| Column I.D. | 4 mm | 0.4 mm |
| Flow Rate | 1.0 mL/min | 10 μ L/min |
| Injection Volume | 25 μ L | 0.4 μ L |
| Eluent Consumption / Waste Generated | 43.2 L/month | 0.432 L/month |
| EGC Lifetime (@75 mM) | 28 Days | 18 months |
| Mass Detection Limits | 7000 fg | 70 fg |

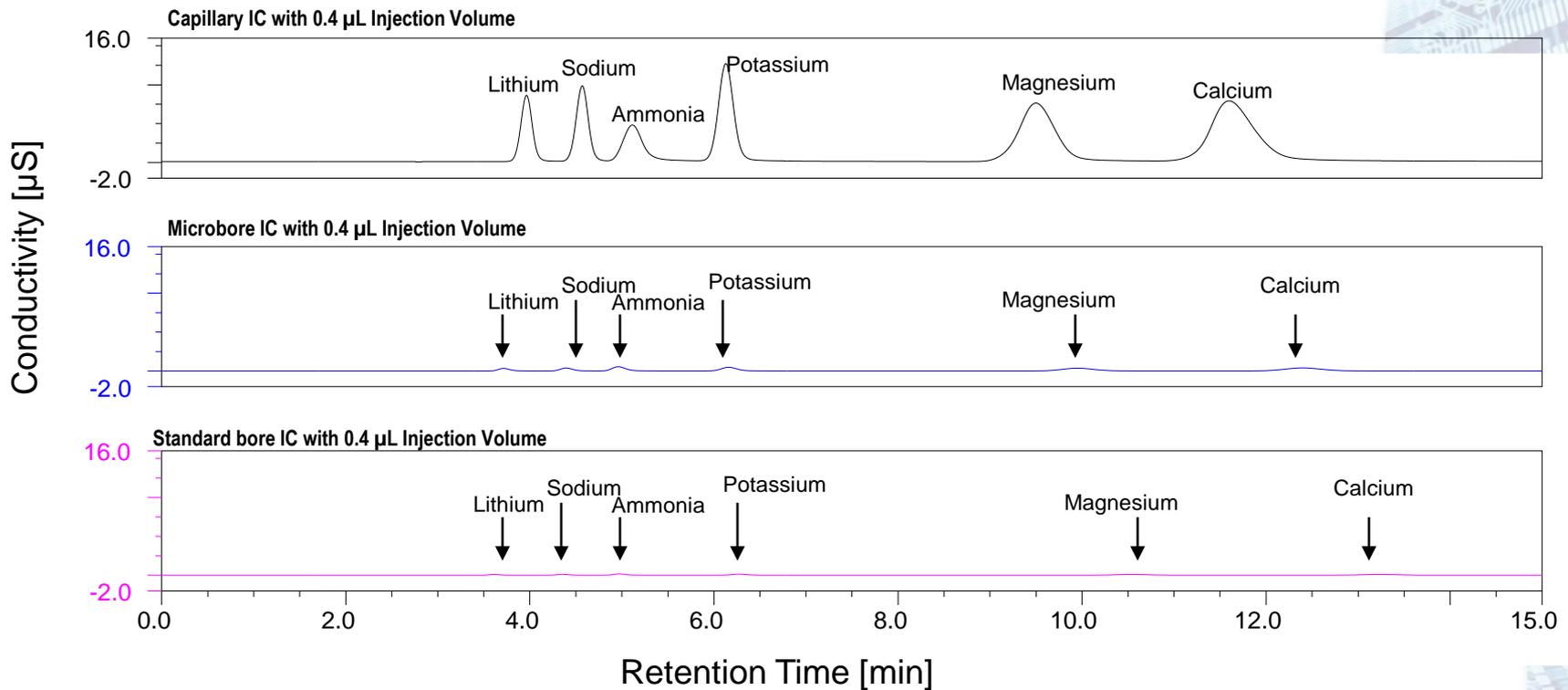
Capillary IC - Dimension of Scale

Overlay of chromatograms from 4 mm, 2 mm and 0.4 mm – all with optimum injection volume



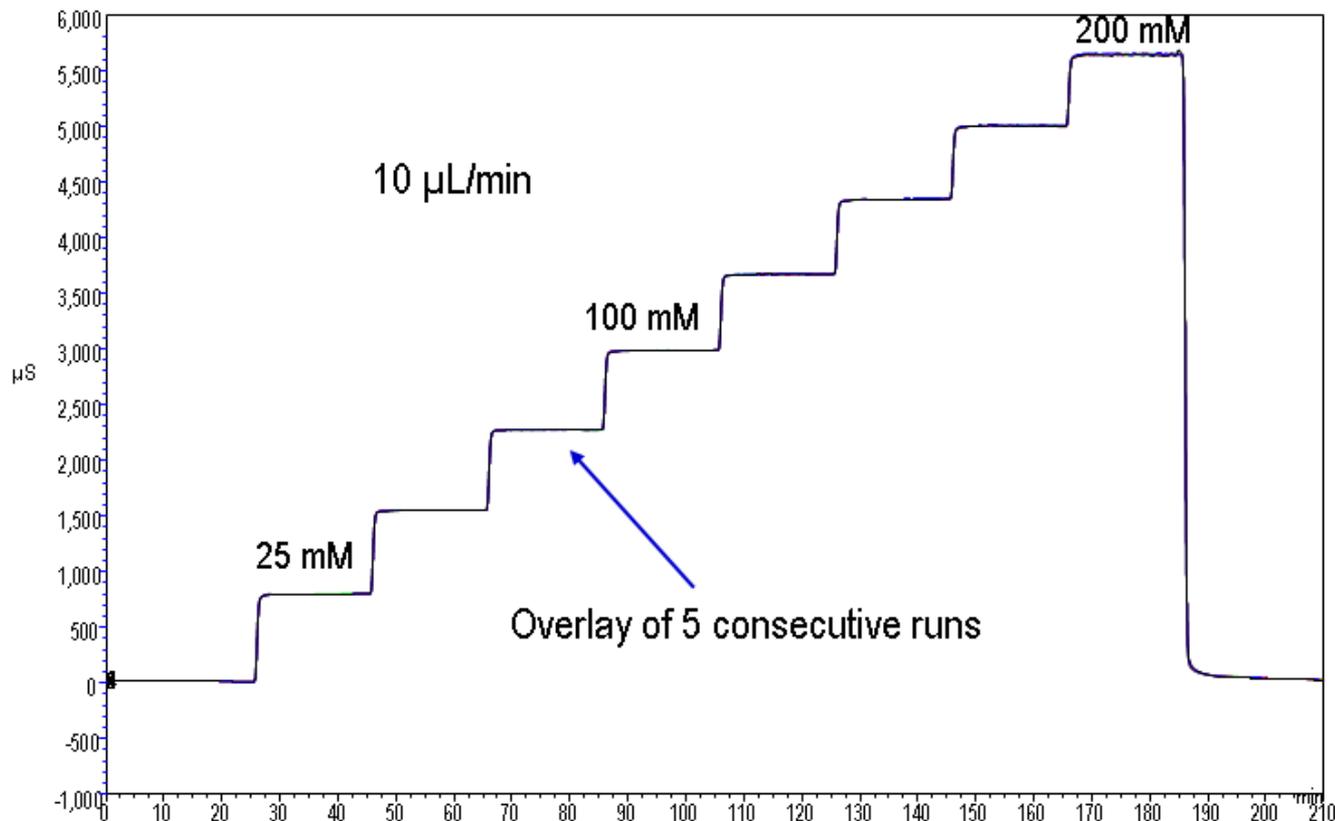
Capillary IC - Dimension of Scale

Overlay of chromatograms from 4 mm, 2 mm and 0.4 mm – all with same injection volume



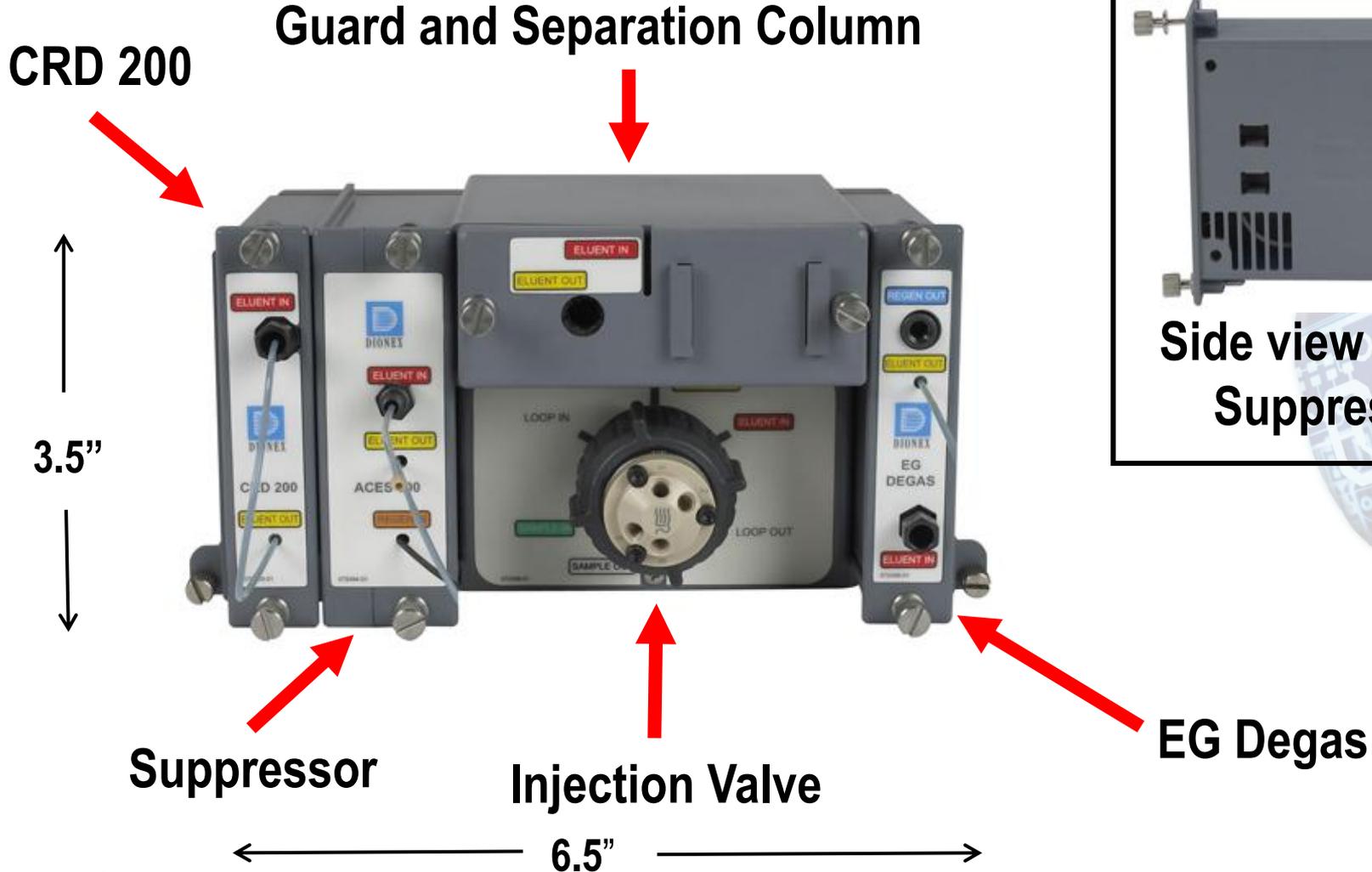
Electrolytically Formed Gradients

- EG step gradient – accuracy up to 200 mmol/L in capillary mode



$$[\text{Eluent}] \propto \frac{\text{Current}}{\text{Flow rate}}$$

Capillary Technology – The IC Cube™



Fewer Connections



| | |
|-------------------------------|-------------------------------|
| Dual Analytical | Dual Capillary |
| 60 Fluidic Connections | 26 Fluidic Connections |

Change an IC Cube with all consumables - 6 connections!

IC Cube – Columns and Column Compartment



Separator

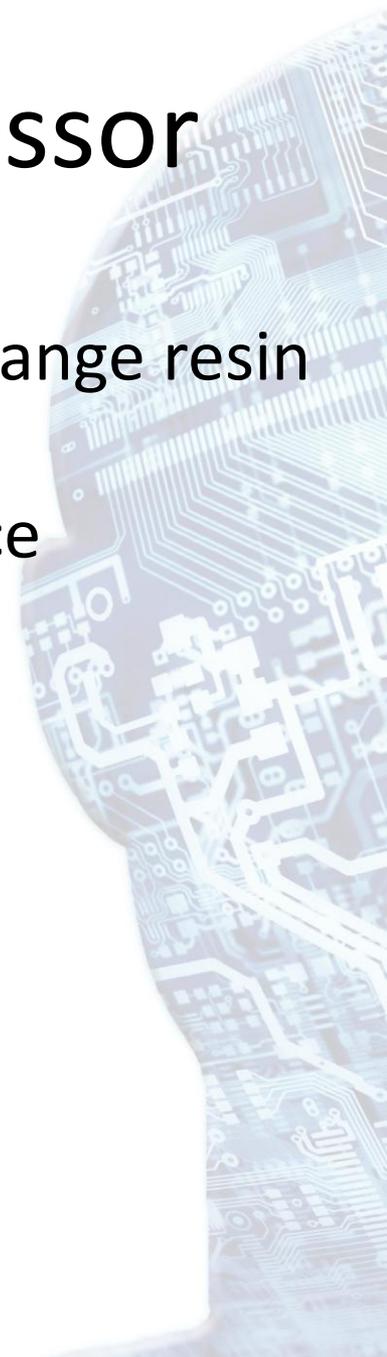


Guard

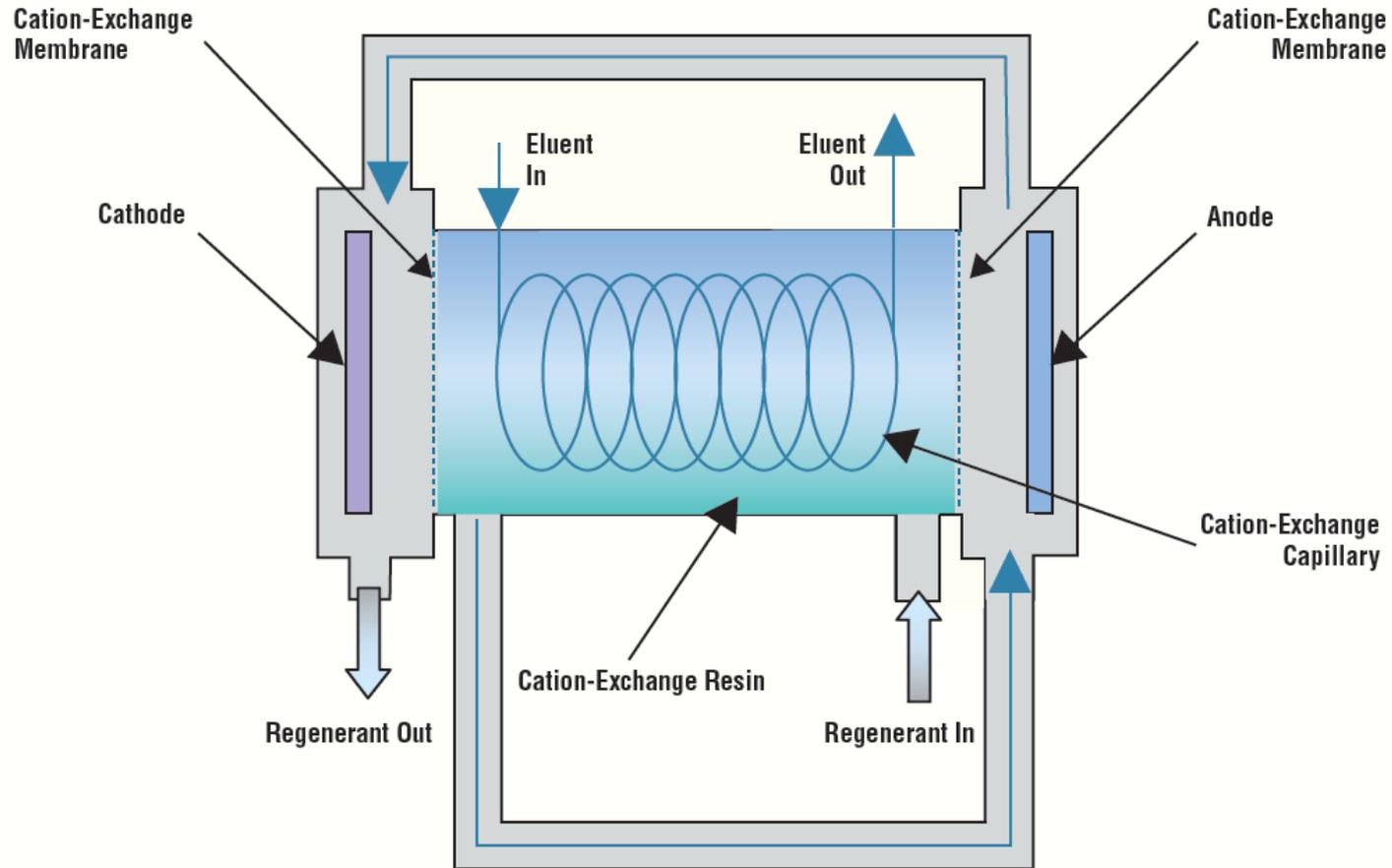


Capillary Electrolytic Suppressor

- Uses an ion exchange membrane capillary
- Regenerant channel is filled with cation exchange resin to enhance capacity
- Suppressor is cooled to enhance performance



Anion Capillary Electrolytic Suppressor



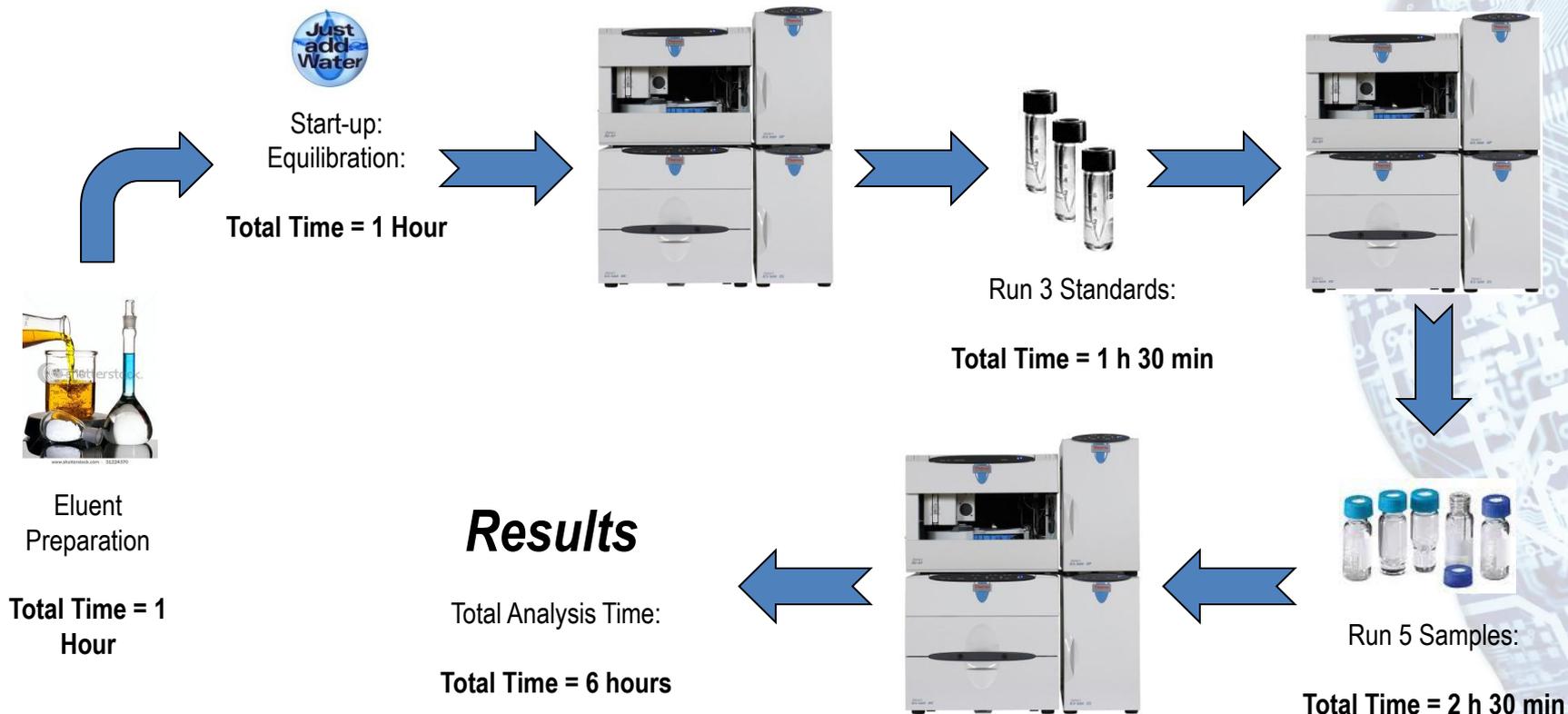
Capillary Conductivity Detector

- Volume Minimized (20 nL) Flow Cell
- Chromeleon auto-detects Capillary vs. Standard CD Cell
- Specifications for temperature stability, linearity, maximum pressure and sampling rate are unchanged from a Standard CD Cell.



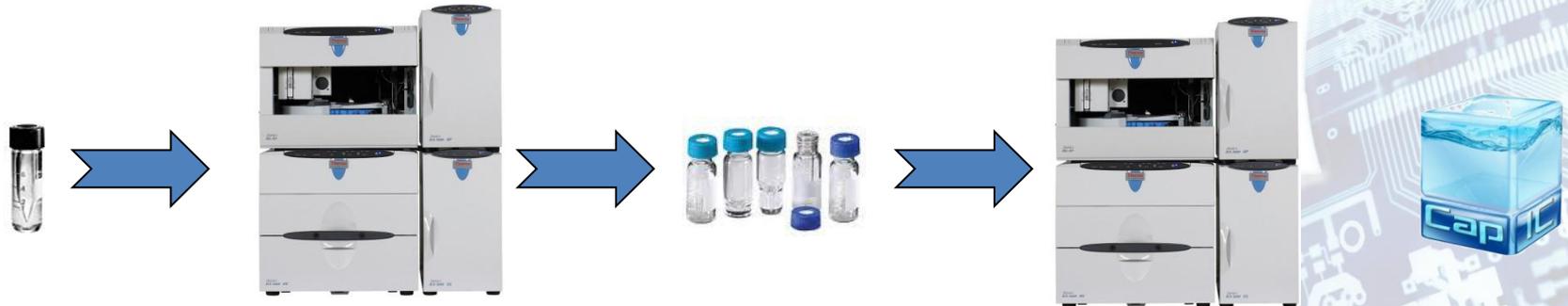
Typical Workflow: Traditional IC

(IonPac AS19 Gradient Analysis)



Typical Workflow: Capillary IC

Always On – Always Ready (IonPac AS19 Gradient Analysis)



Run Check Standard:

Total Time = 30 min

Run 5 Samples:

Total Time = 2 h 30 min

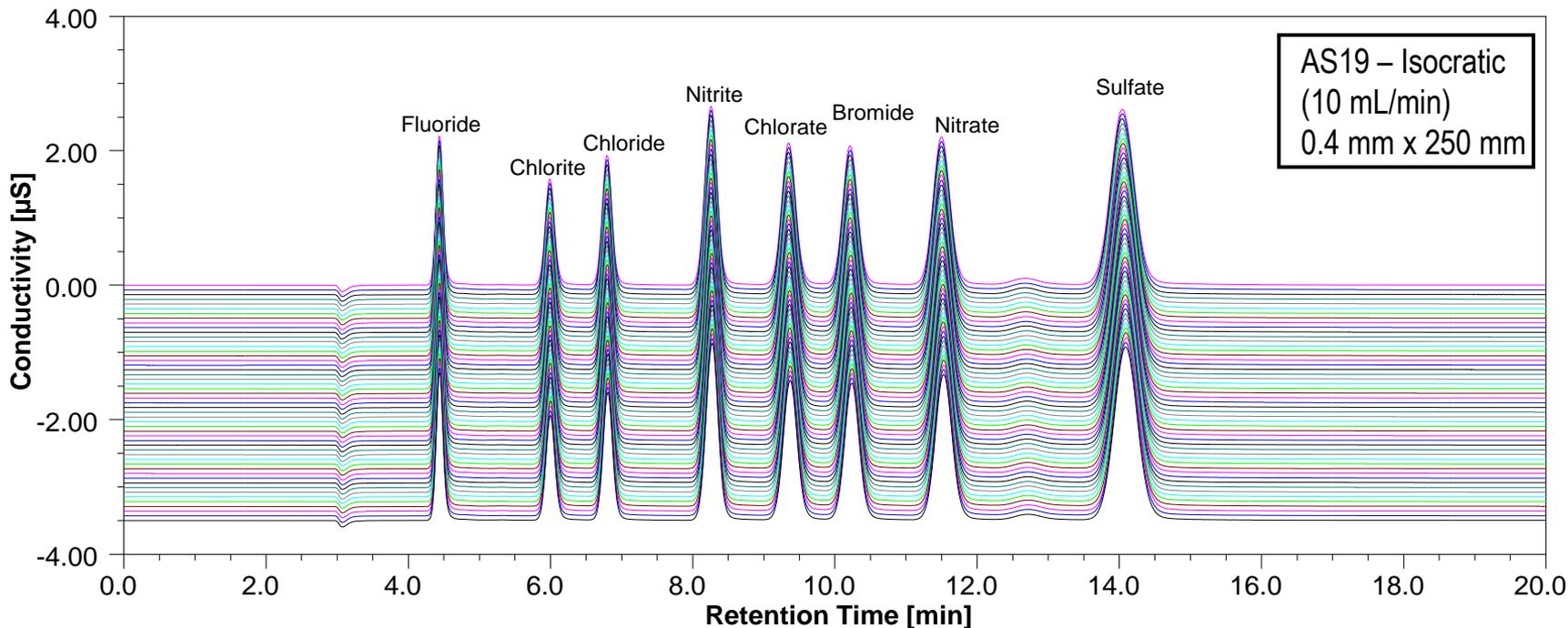
Results

Total Analysis Time:

Total Time = 3 hours

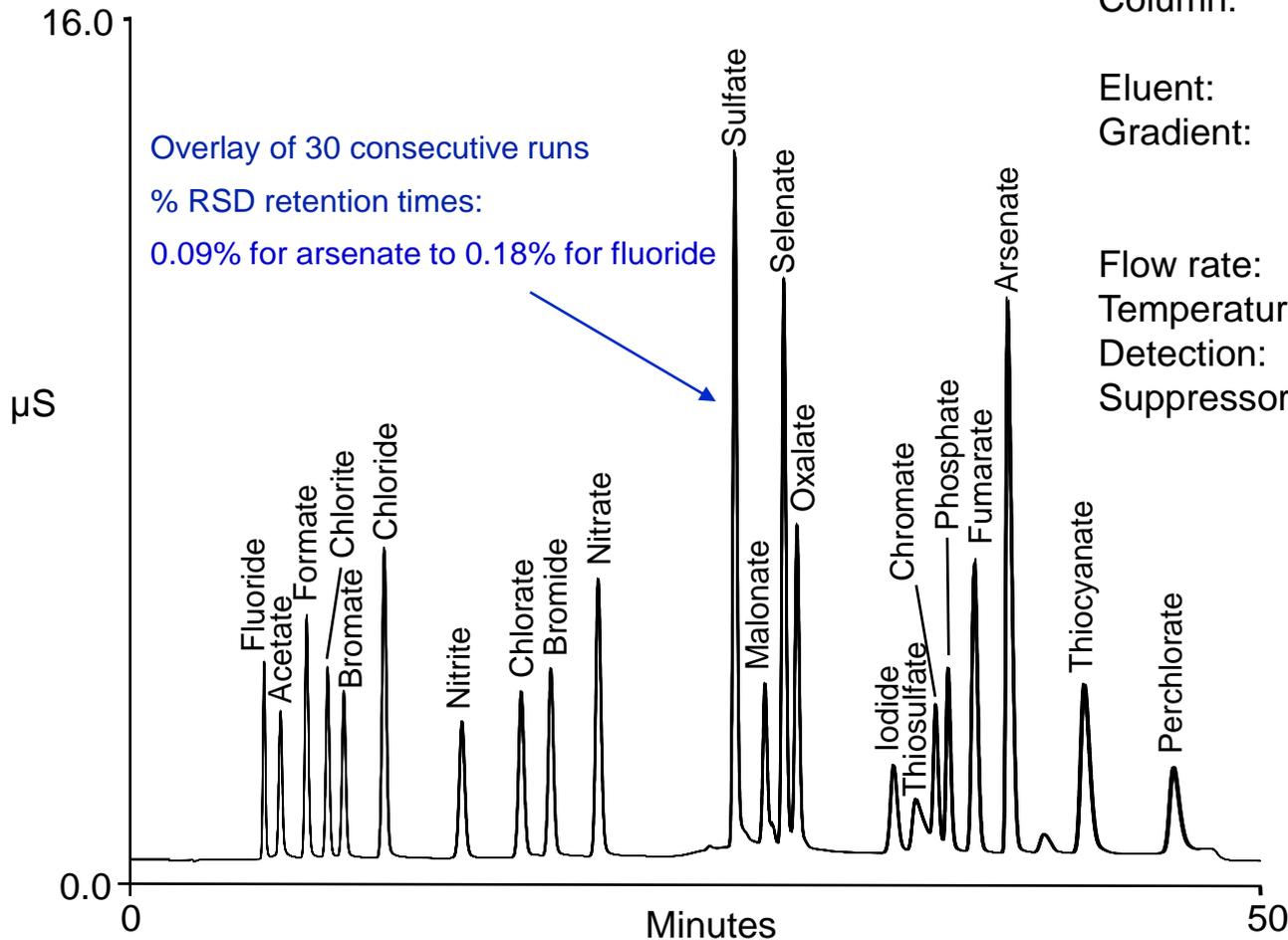
“IC on Demand”

Capillary IC Value: Best Results

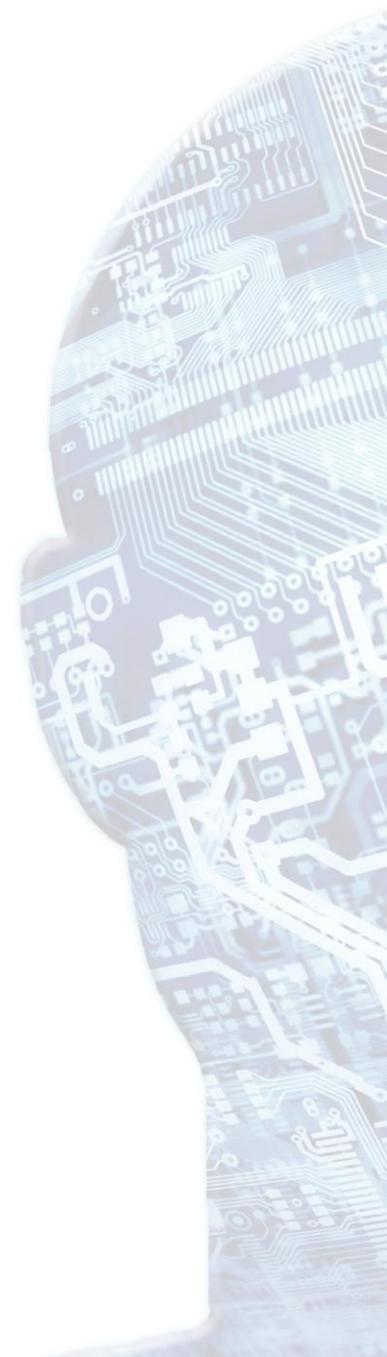


| | Fluoride | Chlorite | Chloride | Nitrite | Chlorate | Bromide | Nitrate | Sulfate |
|---------------------------|----------|----------|----------|---------|----------|---------|---------|---------|
| Retention Time (% RSD) | 0.048 | 0.045 | 0.037 | 0.030 | 0.023 | 0.024 | 0.021 | 0.026 |
| Peak Area (% RSD) | 0.287 | 0.363 | 0.367 | 0.328 | 0.349 | 0.359 | 0.354 | 0.287 |

Separation of 22 Anions on a Capillary IonPac AS19 Column



Column: IonPac AS19
(250 mm x 0.4 mm ID)
Eluent: KOH (EG)
Gradient: 10 mmol/L (0 to 10 min),
10-52 mmol/L (10 to 42 min),
52-70 mmol/L (42 to 45 min)
Flow rate: 10 µL/min
Temperature: 30 °C
Detection: Suppressed conductivity
Suppressor: ACES 300



IMPACT ON TRACE ANALYSIS

Trace Analysis with Capillary IC

- **Large volume direct injection or pre-concentration**
 - A 10 μL injection onto a 0.4 mm ID column is equivalent to a 1000 μL injection onto a 4 mm ID column
 - Loading a 250 μL sample onto a capillary can be accomplished with an AS-AP autosampler in a shorter time than loading a 25 mL sample onto a conventional concentrator with an AS-HV
 - Suitable for weakly contaminated samples

Trace Analysis with Capillary IC

- Large volume direct injection or pre-concentration

| Column Dimension | volume (mL) | Factor | Injection Volume |
|-------------------|----------------|-----------------|------------------|
| 4 x 250 mm | 3.14 | 1 | 1000 uL |
| 3 x 250 mm | 1.76625 | 1.777778 | 560 uL |
| 2 x 250 mm | 0.785 | 4 | 250 uL |
| 0.4 x 250 mm | 0.0314 | 100 | 10 uL |

| Column Dimension | Volume (mL) | Factor | Injection Volume |
|-------------------|----------------|-----------------|------------------|
| 4 x 250 mm | 3.14 | 1 | 1000 uL |
| 3 x 150 mm | 1.05975 | 2.962963 | 340 uL |
| 2 x 250 mm | 0.785 | 4 | 250 uL |
| 0.4 x 250 mm | 0.0314 | 100 | 10 uL |

*All Injection Volumes are relative to a 4-mm column (i.e. 1000 uL injection on 4 mm = 10 uL on a 0.4 mm or a 340 uL on a 3x150 mm)

**This can also be applied relative to a 3 or 2 mm to determine the volume for a cap system

***For example, the factor between a 3 x 150 mm and a 0.4 mm is 34, that is a 1000 uL on a 3x150 mm is approx 30 uL on a cap system

Capillary IC – Values: Small Sample Sizes

Limited Volumes:

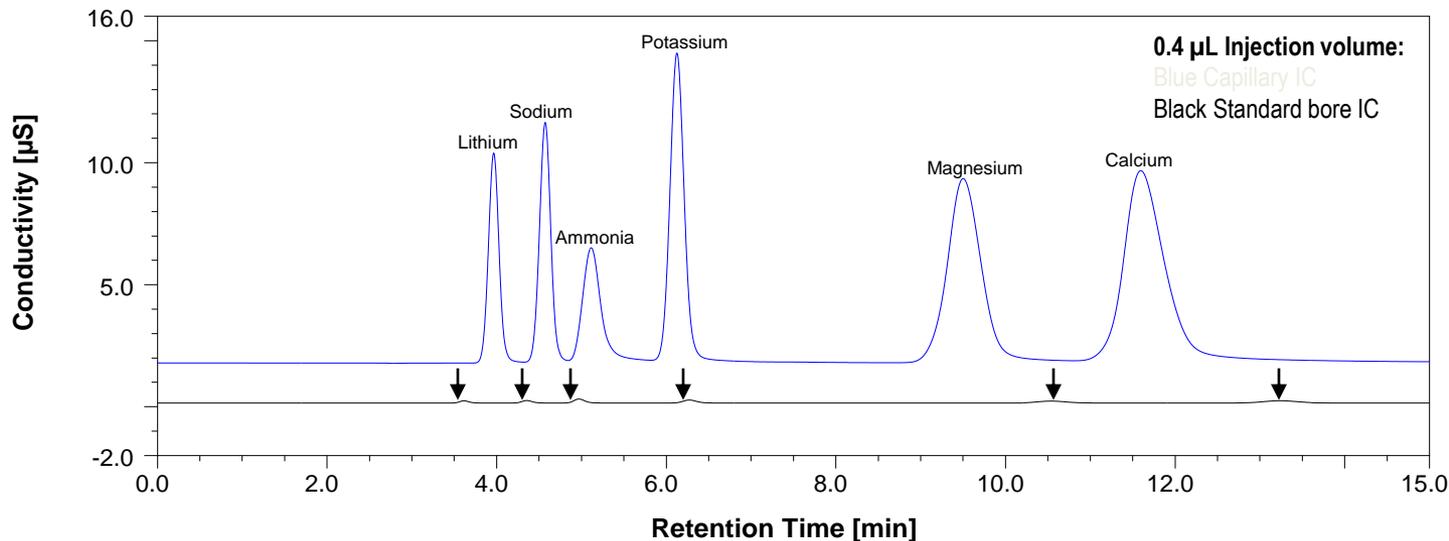
- Precious/Valuable samples (Metabolomics)
- Corrosion detection

Safety:

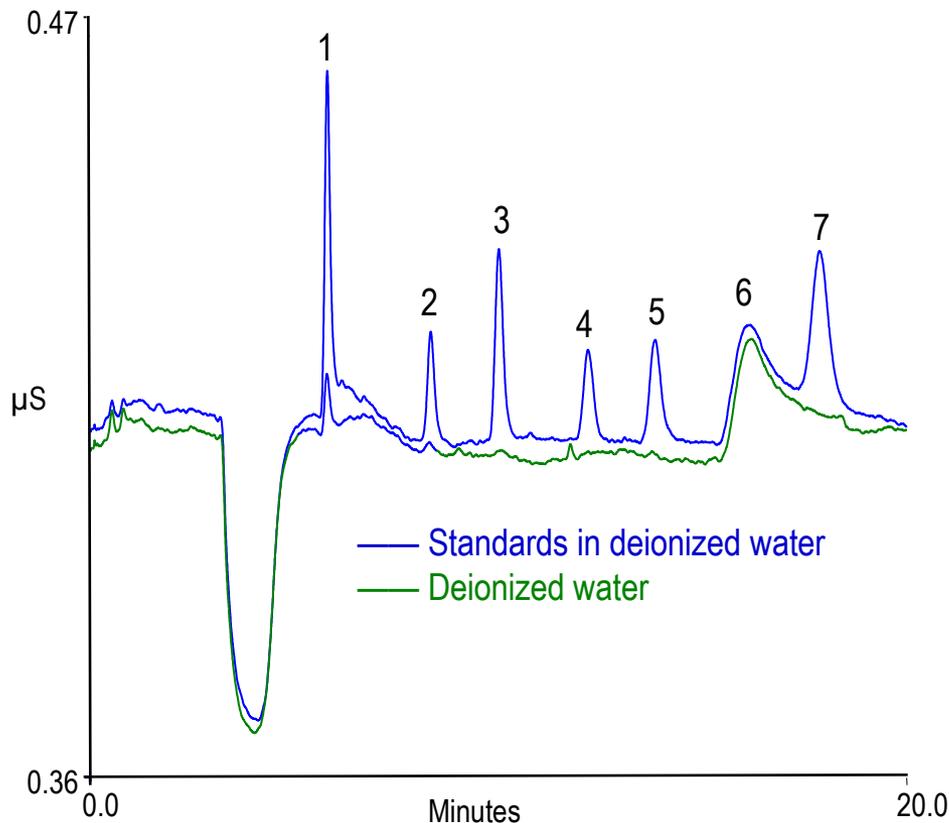
- Toxic/Dangerous samples

Reduced Waste Cost:

- Less overall waste to dispose of... i.e. Radioactive waste.



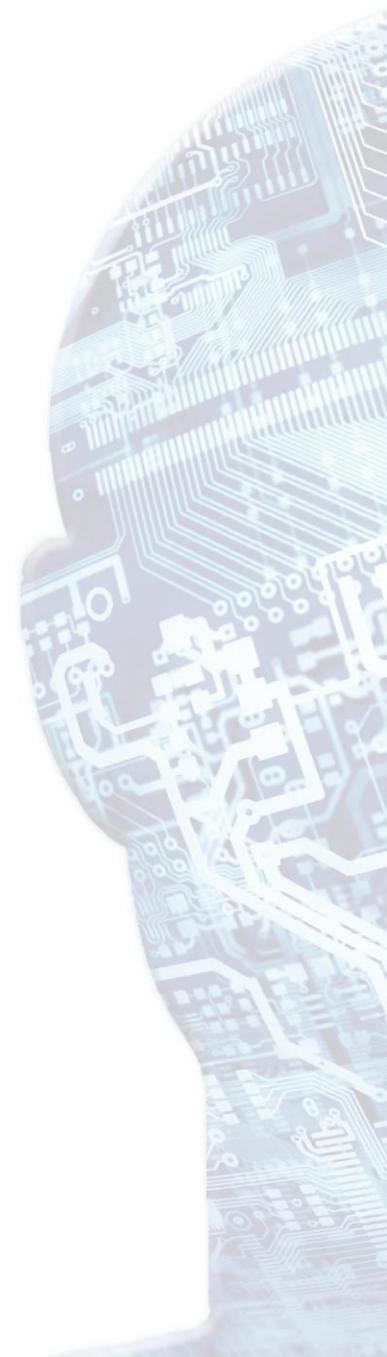
Separation of Inorganic Anions at Trace Concentrations On IonPac® AS19 Capillary Column with 10- μ L Injection



Column: IonPac® AS19 column (0.4 x 250 mm)
Eluent Source: Capillary EGC-KOH cartridge
Eluent: 20 mM KOH
Flow Rate: 10 μ L/min
Temperature: 30 °C
Suppressor: Electrolytic capillary anion suppressor used in conjunction with a capillary CRD
Detection: Suppressed conductivity
Injection Volume: 10 μ L

| Peak | Concentration (ppb) |
|--------------|---------------------|
| 1. Fluoride | 0.2 |
| 2. Chloride | 0.3 |
| 3. Nitrite | 1.0 |
| 4. Bromide | 1.0 |
| 5. Nitrate | 1.0 |
| 6. Carbonate | — |
| 7. Sulfate | 1.0 |

HPIC



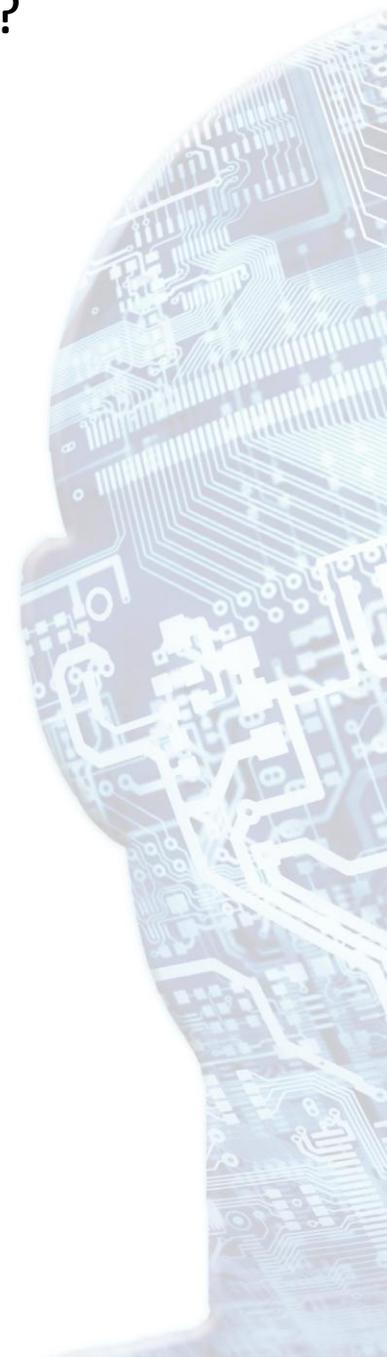
Why Do We Need Faster Separations?

- Make laboratories more productive
- Save laboratories time and solvents
- Provide faster answers to analytical questions
- Improve LODs and LOQs

Faster separations are as accurate and precise as conventional methods!

What is High Pressure IC (HPIC), and What Can It Do?

- What it is:
 - Continuous Operation at 5000 psi with a Capillary IC System
- What it can do:
 - Enables use of longer columns and/or higher flow rates
 - Longer columns => more efficient separations
 - Smaller particle size (4 μm) columns
 - Higher flow rates => faster analysis

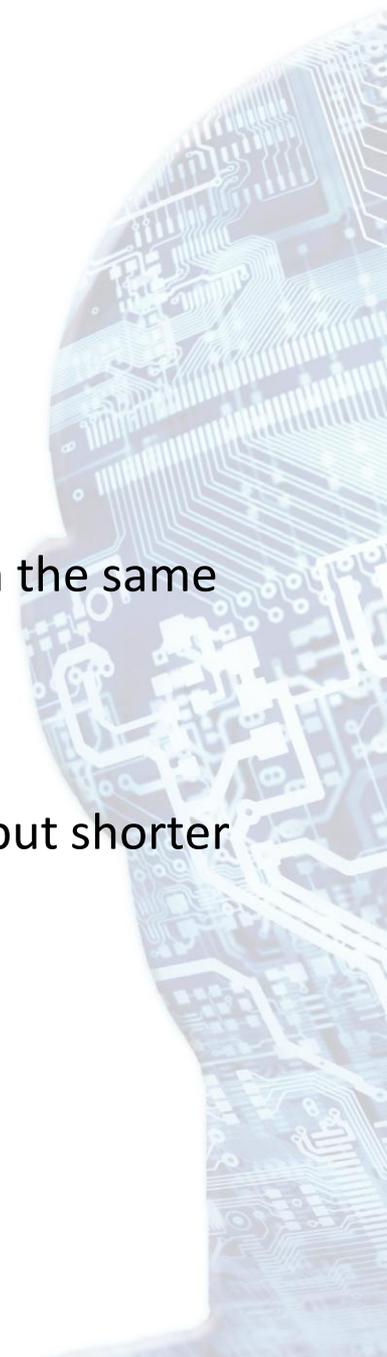


HPIC

High Pressure Ion Chromatography:

Uses small particle size columns (4 μm):

- High efficiency separations to resolve more peaks in one run with the same run time
- Or**
- Maintain chromatographic efficiency with same peak resolution but shorter analysis time

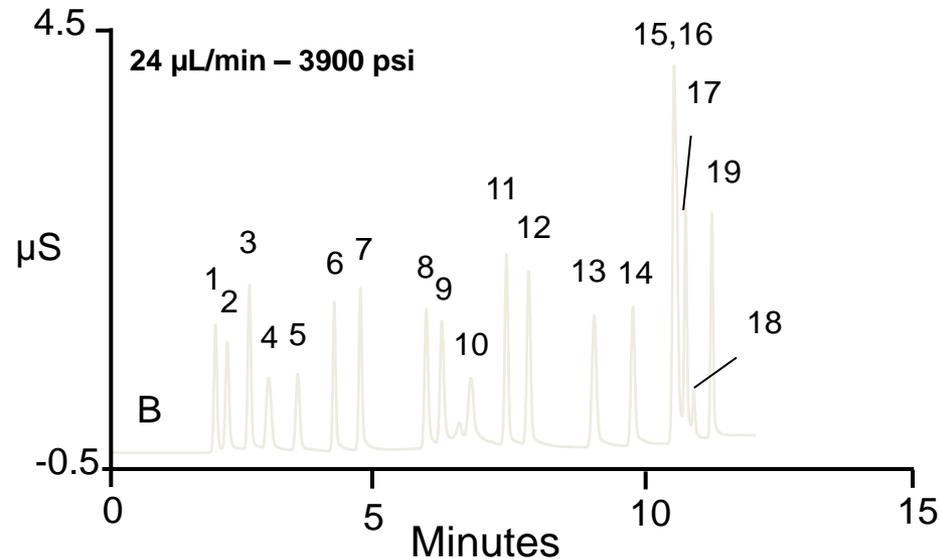


High Pressure Capabilities of Capillary IC

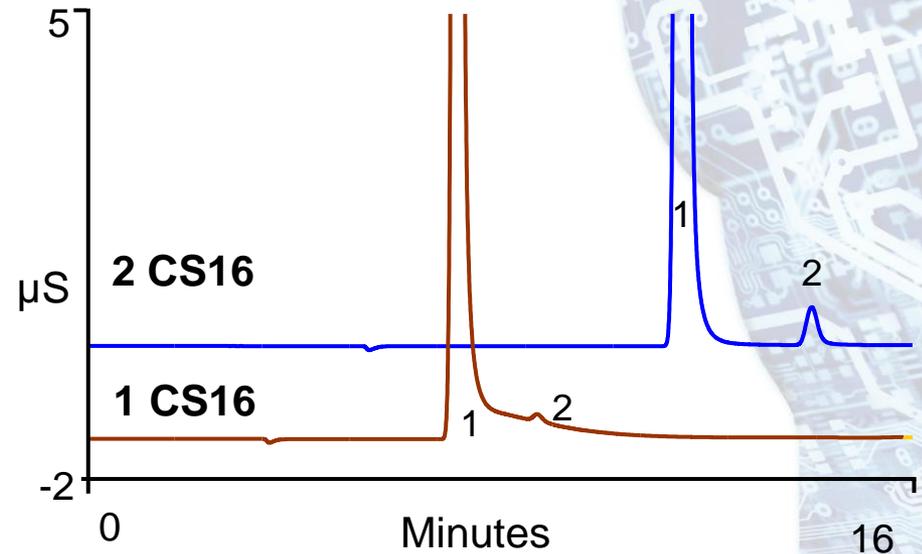
Expanded Capability:

- Capillary IC systems can now operate at higher pressures
 - Up to 5000 psi, in continuous operation, and with RFIC-EG
- Faster separations with higher flow rates (left)
- Higher resolution with longer columns (right)

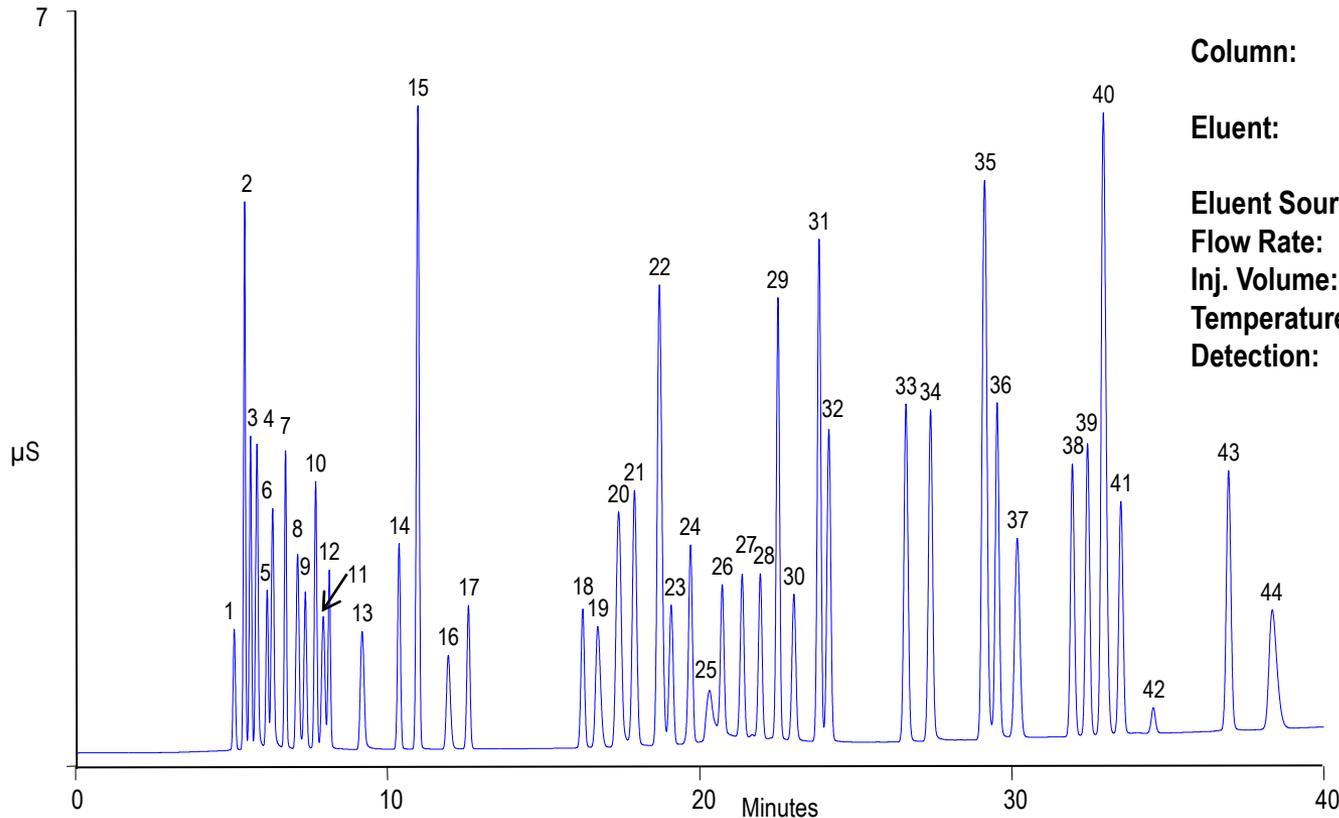
IonSwift MAX-100: 11 minutes



10000:1 Na : Ammonia



IonPac AS11-HC-4 μ m (0.4 \times 250 mm Column)



Column: IonPac AS11-HC-4 μ m ,
 capillary column
Eluent: 1-14 mM KOH in 16 min,
 14-55 mM KOH in 24 min,
Eluent Source: EGC KOH capillary cartridge
Flow Rate: 15 μ L/min
Inj. Volume: 0.4 μ L
Temperature: 30 $^{\circ}$ C
Detection: Suppressed conductivity, Anion
 Capillary Electrolytic Suppressor
 ACES[™] 300, 24 mA
 AutoSuppression recycle mode

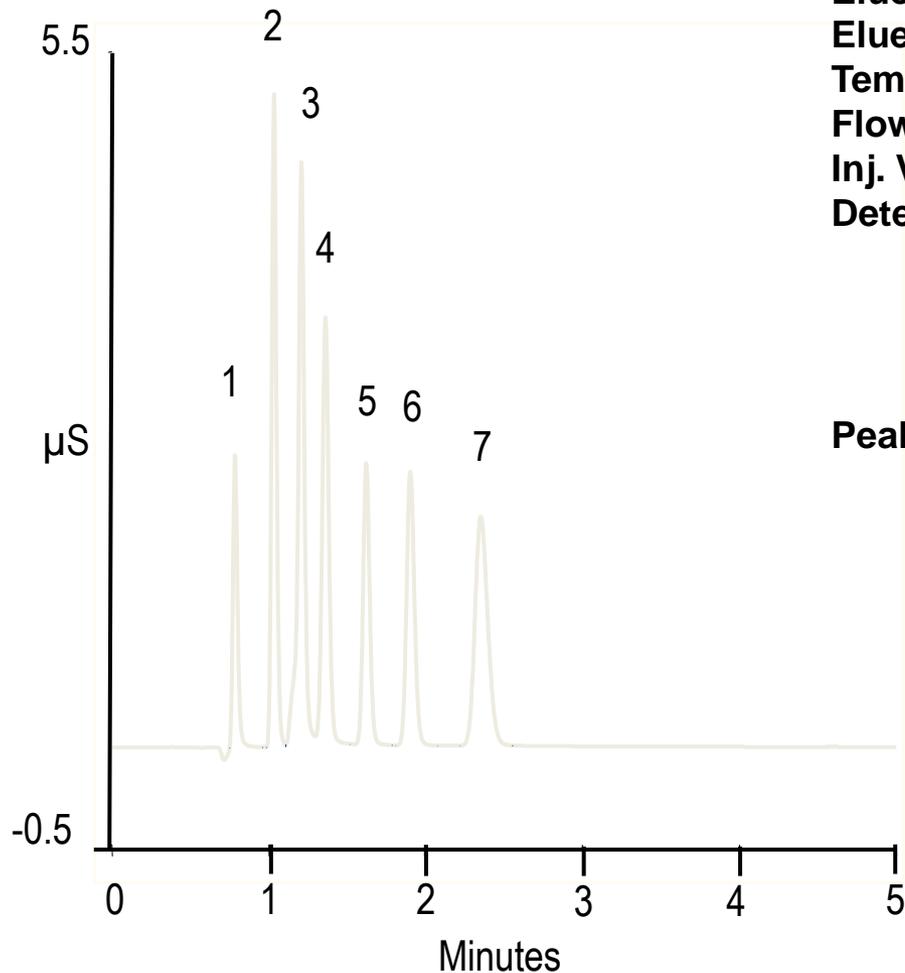
- | | | | | | | |
|-----------------------|----------------------|----------------------|-------------------|----------------------------|-------------------|---------------------|
| 1. Quinate | 8. Butyrate | 15. Chloride | 22. Nitrate | 29. Sulfate | 36. Phosphate | 43. trans-Aconitate |
| 2. Fluoride | 9. 2-hydroxyvalerate | 16. 2-Oxovalerate | 23. Citramalate | 30. α ketoglutarate | 37. Phthalate | 44. Iodide |
| 3. Lactate | 10. Pyruvate | 17. Nitrite | 24. Malate | 31. Oxalate | 38. Arsenate | |
| 4. Acetate | 11. so-Valerate | 18. Ethylphosphonate | 25. Carbonate | 32. Fumarate | 39. Citrate | |
| 5. 2-hydroxybutyryate | 12. Chlorate | 19. Trifluoroacetate | 26. Maleate | 33. Oxaloacetic | 40. Chromate | |
| 6. Propionate | 13. Valerate | 20. Azide | 27. Citraconitate | 34. Wolframate | 41. iso-Citrate | |
| 7. Formate | 14. Bromate | 21. Bromide | 28. Maleate | 35. Molybdate | 42. cis-Aconitate | |

Fast Run on the IonPac AS18-4 μ m Column

Column: AS18-4 μ m Capillary Column
Eluent: 35 mM KOH
Eluent Source: EGC-KOH capillary cartridge
Temperature: 30 °C
Flow Rate: 30 μ L/min
Inj. Volume: 0.4 μ L
Detection: Suppressed conductivity,
Anion Capillary Electrolytic
Suppressor (ACES™ 300)
AutoSuppression® recycle mode

Peaks:

| | |
|--------------|----------|
| 1. Fluoride | 0.2 mg/L |
| 2. Chloride | 0.5 |
| 3. Nitrite | 1.0 |
| 4. Sulfate | 1.0 |
| 5. Bromide | 1.0 |
| 6. Nitrate | 1.0 |
| 7. Phosphate | 2.0 |



Analysis of Juice Samples Using Dionex IonPac AS11-HC-4µm Capillary Column and Gradient Chromatography

Column: Dionex IonPac AG11-HC-4µm/
AS11-HC-4µm (0.4 × 250 mm)

Eluent +*10% Methanol : 1mM KOH for 8min,
1-15mM KOH in 10 min;
15 to 30mM KOH in 10 min
30 to 60mM KOH in 10 min

Eluent Source: Dionex EGC III KOH capillary cartridge

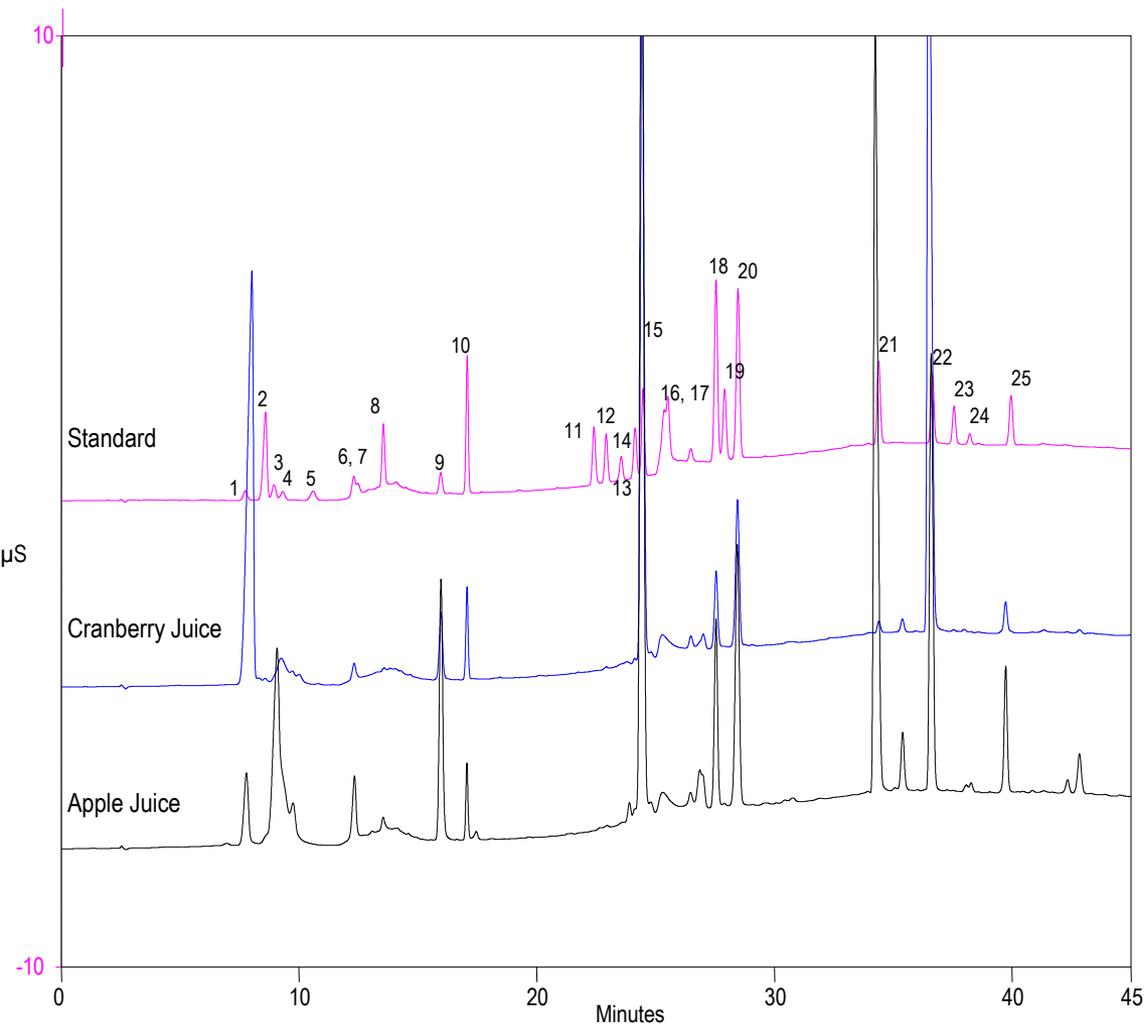
Flow Rate: 0.015mL/min

Inj. Volume: 0.4µL

Temperature: 30°C

Detection: Suppressed Conductivity,
Dionex Anion Capillary Electrolytic
Suppressor (Dionex ACES 300)
AutoSuppression, external water mode

Sample: Juice with 1:50 sample dilution



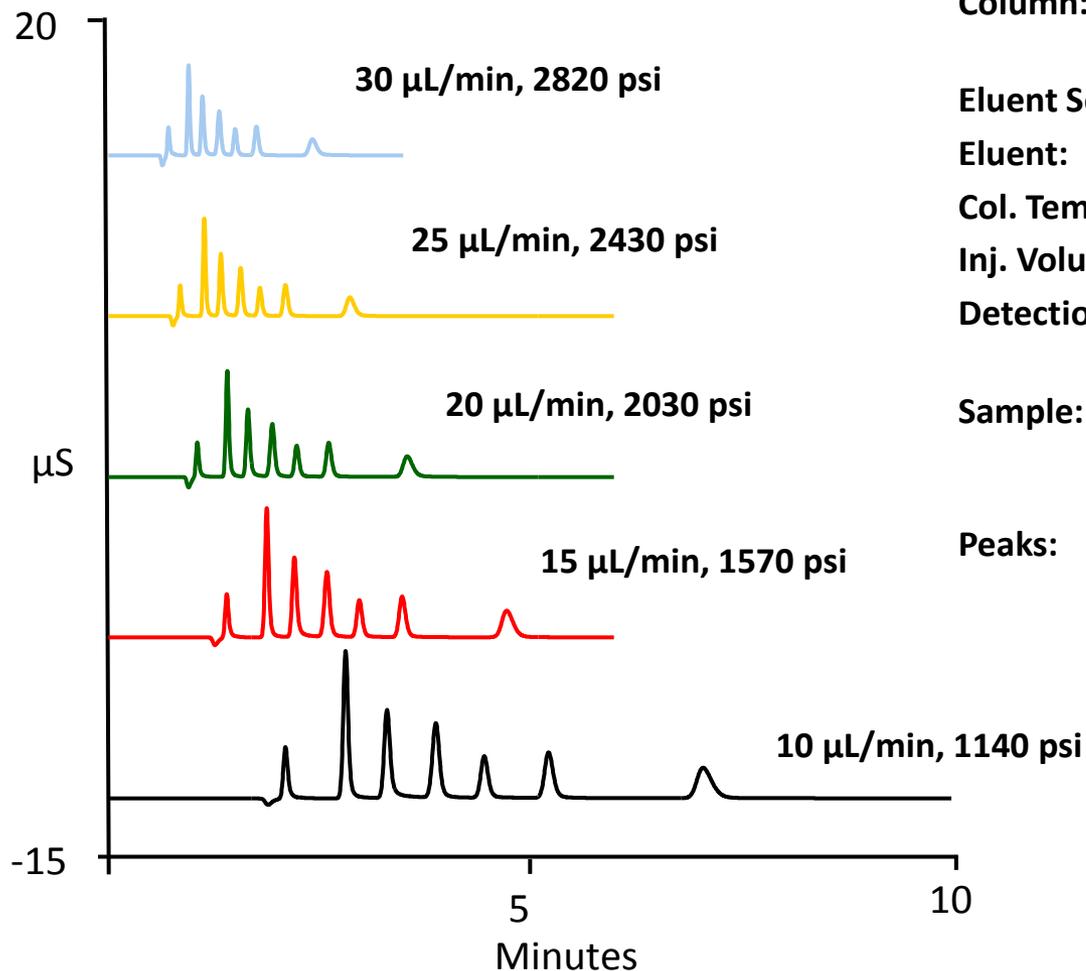
Peaks (Standard):

| Peak Number | Standard Name | mg/mL |
|-------------|-----------------|-------|
| 1. | Quinate | 1 |
| 2. | Fluoride | 0.6 |
| 3. | Lactate | 1 |
| 4. | Acetate | 1 |
| 5. | Propionate | 1 |
| 6. | Formate | 1 |
| 7. | Butyrate | 1 |
| 8. | Pyruvate | 2 |
| 9. | Galacturonate | 2 |
| 10. | Chloride | 1 |
| 11. | Bromide | 1 |
| 12. | Nitrate | 1 |
| 13. | Glutarate | 2 |
| 14. | Succinate | 2 |
| 15. | Malate | 2 |
| 16. | Carbonate | -- |
| 17. | Tartrate | 2 |
| 18. | Sulfate | 2 |
| 19. | Fumarate | 2 |
| 20. | Oxalate | 2 |
| 21. | Phosphate | 3 |
| 22. | Citrate | 3 |
| 23. | Isocitrate | 3 |
| 24. | cis-Aconitate | -- |
| 25. | trans-Aconitate | 3 |

* 10% Methanol was added to Di water

Speed

Separation of inorganic anions using a 4 μm column at different flow rates.



Column: Thermo Scientific Dionex IonPac AS18-4 μm , 0.4 \times 150 mm

Eluent Source: Dionex EGC-KOH (Capillary)

Eluent: 30 mM KOH

Col. Temp.: 30 $^{\circ}\text{C}$

Inj. Volume: 0.4 μL

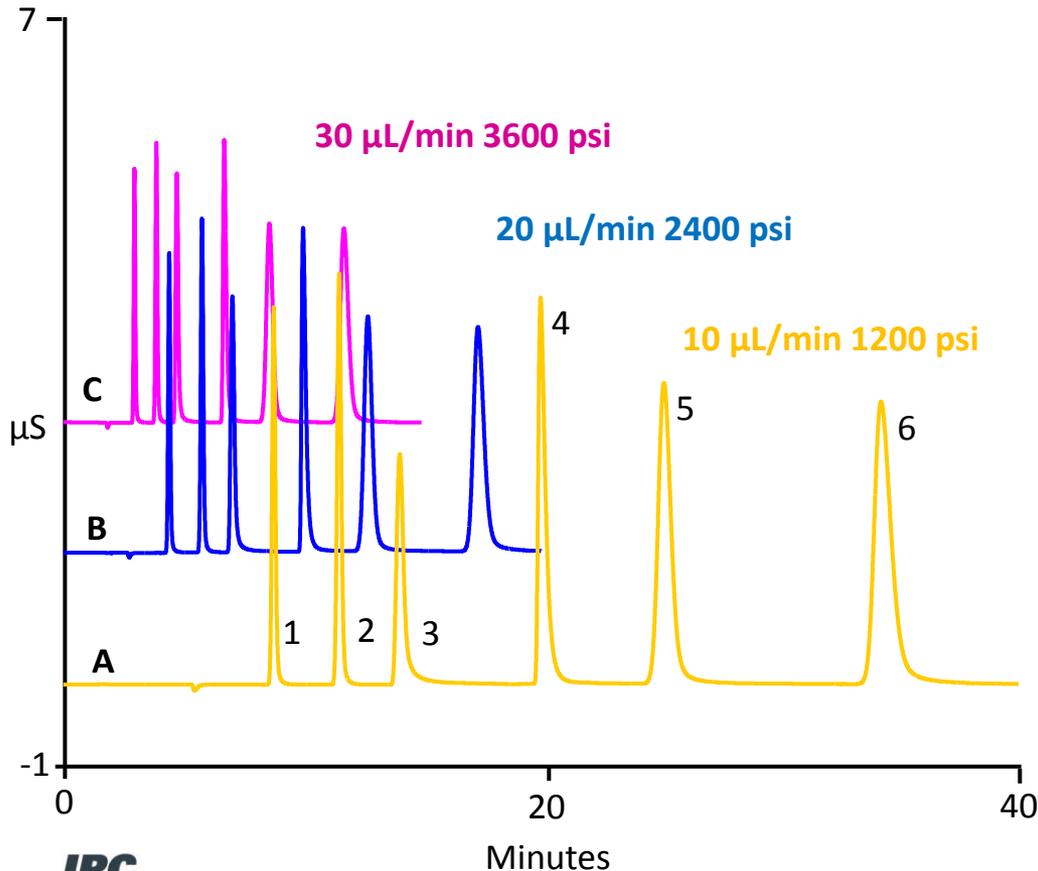
Detection: Suppressed Conductivity, Thermo Scientific Dionex ACES 300

Sample: Anion Standard Solution

Peaks:

| | |
|--------------|----------|
| 1. Fluoride | 0.2 mg/L |
| 2. Chloride | 1 |
| 3. Nitrite | 1 |
| 4. Sulfate | 1 |
| 5. Bromide | 1 |
| 6. Nitrate | 1 |
| 7. Phosphate | 2 |

High Resolution Cation Analysis on IonPac CS16 at Different Flow Rates



Column: IonPac CS16,
2 x 250 mm x 0.5 mm ID

Eluant: 30 mmol/L MSA (EG)

Flow rate: A: 10 µL/min
B: 20 µL/min
C: 30 µL/min

Inj. volume: 0.4 µL

Temperature: 40 ° C

Detection: Suppressed conductivity
CCES 300,
AutoSuppression,
Recycle mode

Peaks:

| | |
|--------------|----------|
| 1. Lithium | 0.5 mg/L |
| 2. Sodium | 2.0 |
| 3. Ammonium | 2.5 |
| 4. Potassium | 5.0 |
| 5. Magnesium | 2.5 |
| 6. Calcium | 5.0 |

High Pressure Capillary IC - Summary

- Enables high-resolution separations and Fast IC separations using new 4 μm particle columns
- **Speed** 19 anions and organic acids in 12 minutes Common anions/cations in less than 5 minutes!
- **Simplicity** Easy resolution improvement using columns in series Half the connections of a traditional analytical system
- **Solutions** Convenient upgrade kits make any ICS-5000 capillary system ready for high pressure and Fast IC

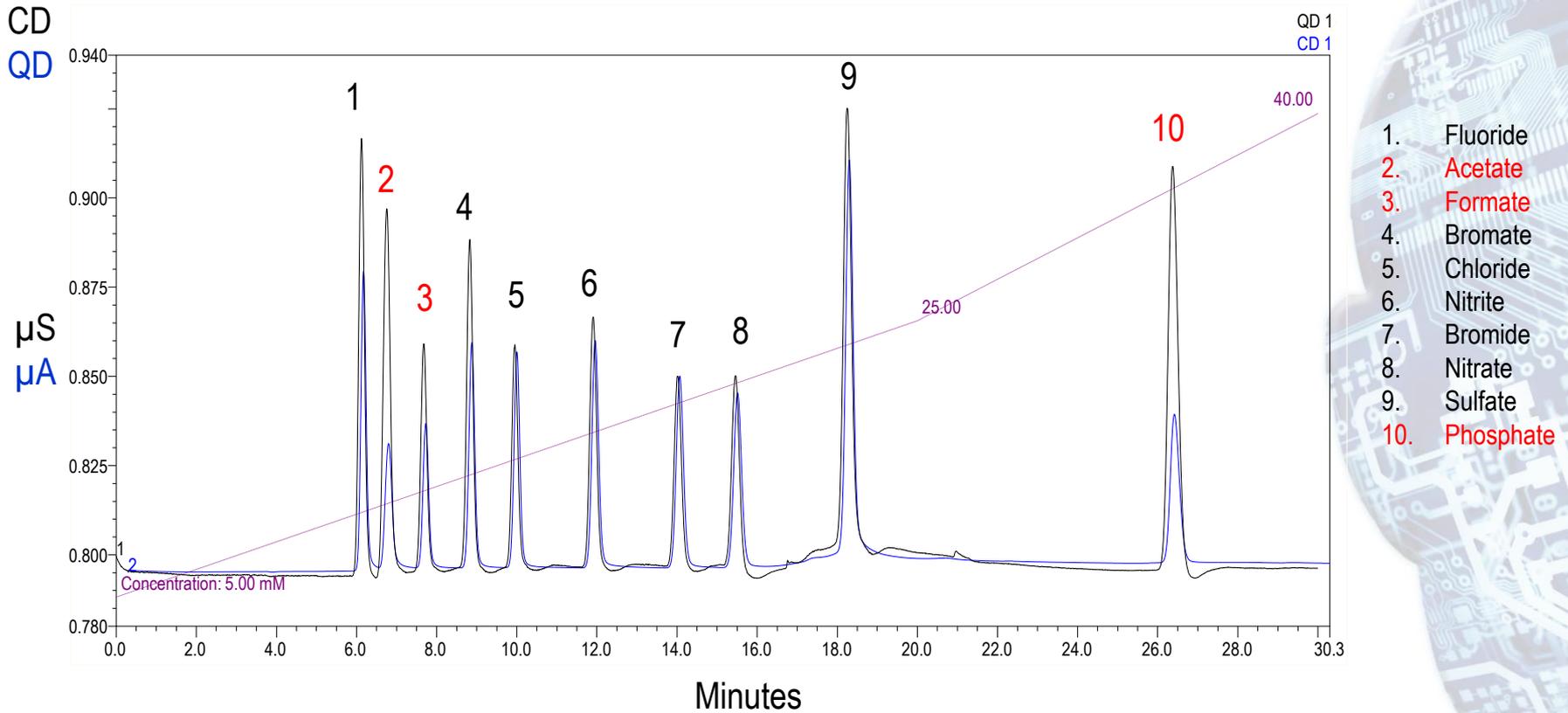
What is Charge Detection?

- Response is proportional to ion charge, providing universal calibration
- Cell is a membrane device similar to a CR-TC (est. 24-month lifetime)
- Weakly dissociated analytes show higher response
- Improved linearity for weakly dissociated species:
organic acids, amines, silicate, borate
- Complements suppressed conductivity detection



Quantification of unknowns at low cost with universal, linear calibration

Overlay of CD and QD (Normalized to Chloride)



Greater response for weakly dissociated and multiply charged ions

HPIC: Feature, Benefit, Value

| Feature | Benefit | Value |
|--|---|--------------------------------------|
| HPIC: Continuous operation at 5000 psi | Support for high flow rates | Faster run times, high productivity |
| HPIC: Continuous operation at 5000 psi | Support for small particle columns | High resolution, better separations |
| High pressure RFIC | No need to make eluents | Ease of use, just add water |
| Capillary and analytical formats | Continuous operations for capillary systems | Results on demand/Results on request |

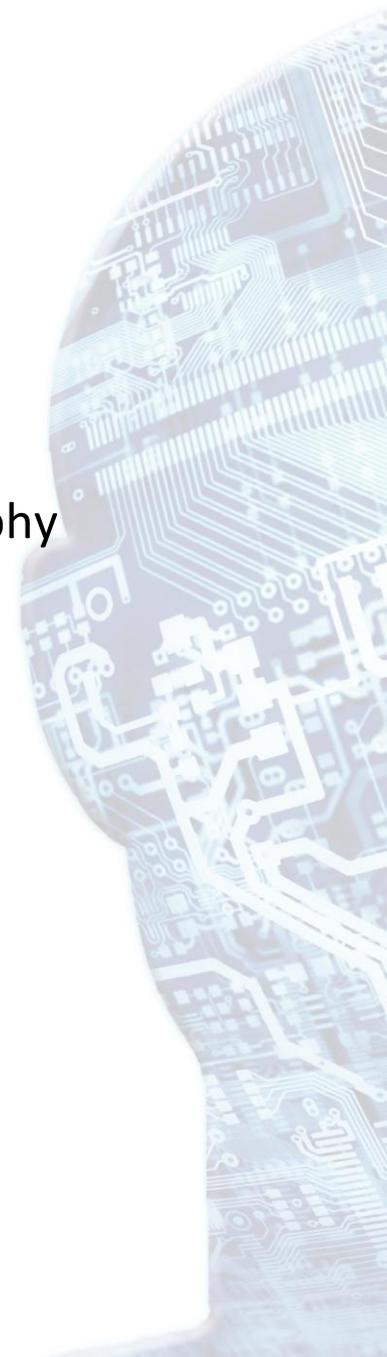
HPIC: High Resolution, Fast Analysis

Summary

- Capillary IC allows you to reduce operational costs by running a full year on 5 L of water. It is “Always Ready” allowing you to start running samples whenever you want, and continue to run them without compromise. Operation with Capillary IC is truly plug & play, making it the easy to use. With configurations that allow both capillary and analytical formats, including isocratic and gradient capabilities, it is the most flexible IC system in the world.

Take-Home Message

- New Capillary HPIC products offer High Resolution and Fast Ion Chromatography
- New Charge Detector QD
 - Brings a new level of detection simplicity to ion chromatography



Thank you!



ThermoFisher SCIENTIFIC

The world leader in serving science

